

沉頭鑽頭

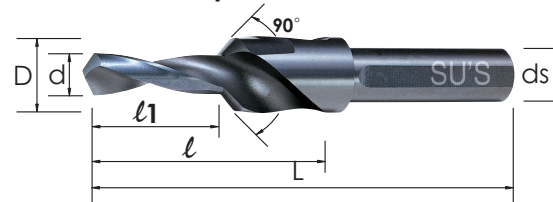
Sink & Step Drills For Screw Thread

M-118



90° 沉頭鑽頭

90° Sink & Step Drills For Screw Thread



- ◎依據一般螺絲及六角螺絲專用之錐形孔作業而設計的鑽頭。
- ◎原需兩次加工作業，縮為一次完成，同心度佳。

- ◎Specially designed drills that are suitable for drilling cone holes for general screws and hexagonal head screws.
- ◎Allow for two machining processes accomplished by one process, and provide superior concentricity.

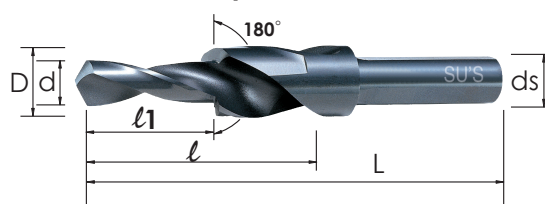
規格	小徑 d mm	大徑 D mm	全長 L mm	刃長 l mm	小徑長 l_1 mm	柄徑 d_s mm
M3	3.4	6.4	65	35	13	6.4
M4	4.5	8.4	75	42	18	8.4
M5	5.5	10.4	85	50	22	10.4
M6	6.6	12.5	90	51	25	12.0
M8	9.0	16.5	95	53	28	12.0

M-119



180° 沉頭鑽頭

180° Sink & Step Drills For Screw Thread



- ◎依據一般螺絲及內六角螺絲專用之沉頭孔作業而設計的鑽頭。
- ◎原需兩次加工作業，縮為一次完成，同心度佳。

- ◎Specially designed drills that are suitable for drilling sink holes for general screws and socket head cap screw.
- ◎Allow for two machining processes accomplished by one process, and provide superior concentricity.

規格	小徑 d mm	大徑 D mm	全長 L mm	刃長 l mm	小徑長 l_1 mm	柄徑 d_s mm
M3	3.4	6.5	65	35	13	6.5
M4	4.5	8.0	75	42	18	8.0
M5	5.5	9.5	85	50	22	9.5
M6	6.6	11.0	90	53	25	11.0
M8	9.0	14.0	95	53	28	12.0
M10	11.0	17.5	105	63	30	12.0
M12	14.0	20.0	110	68	32	12.0
1/4	6.9	11.0	90	53	25	11.0
5/16	8.9	14.0	95	53	28	12.0
3/8	10.5	15.0	105	63	30	12.0
1/2	14.7	20.0	110	68	32	12.0