

鋼構用斜柄鑽頭

Taper Shank Drills For Iron Frames

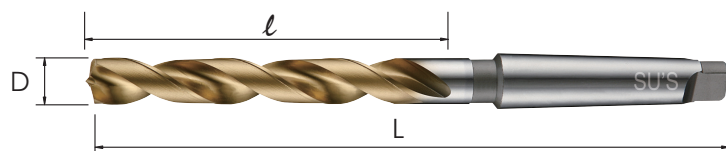
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- ◎螺旋角35° 及尖端角度160° + 100° 之設計，為減低軸向推力及提高加工的精度，且出孔無毛邊。
- ◎表面TiN膜層HV2000，具耐磨性，摩擦係數小，抗粘著，切削性佳，增長壽命。
- ◎最適用於H型鋼之結構用鋼的鑽孔加工。

直徑 D mm	全長 L mm	溝長 ℓ mm	MT.NO.
17.5	260	140	3
18.0	260	140	3
18.5	265	145	3
19.0	265	145	3
19.5	270	150	3
20.0	270	150	3
20.5	275	155	3
21.0	275	155	3
21.5	280	160	3
22.0	280	160	3
22.5	285	165	3
23.0	285	165	3
23.5	285	165	3
24.0	285	165	3
24.5	285	165	3

26.5mm以上尖端角度為130°
For over 26.5mm the point angle is 130°



- ◎35° helix angle combined with 160° + 100° point angle design reduces axial thrust while upgrading machining accuracy without burrs on hole edge.
- ◎Surface is coated with TiN HV2000, featuring maximum wear-resistance, low friction-coefficient, anti-adhere, superior cutting performance and long service life.
- ◎Especially ideal for drilling holes on H Beam Structural Steel.

直徑 D mm	全長 L mm	溝長 ℓ mm	MT.NO.
25.0	285	165	3
25.5	285	165	3
26.0	285	165	3
26.5	285	165	3
27.0	285	165	3
27.5	285	165	3
28.0	285	165	3
28.5	285	165	3
29.0	285	165	3
29.5	285	165	3
30.0	285	165	3
30.5	285	165	3
31.0	285	165	3
31.5	285	165	3
32.0	285	165	3

切削條件請參照 P42
Cutting data P42