

左旋鑽頭

Left Hand Helix Straight Shank HSE Twist Drills

LD-154



短刃型 Stub Flute



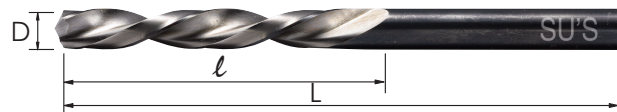
- ◎使用高鈷材質HSE, 具有耐高熱, 耐磨耗之特性。
- ◎使用於抗拉強度1000N/mm (HRC 32)之鋼材、不銹鋼、鑄鐵等加工。
- ◎Basic on HSE features heat and wear resistance.
- ◎Suitable for drilling various steels with tensile strength up to 1000 N/mm (HRC 32), Stainless Steel and Cast Iron, etc.

直徑 D mm	全長 L mm	溝長 l mm
1.80	36	11
1.82	36	11
2.30	40	13
2.40	43	14
2.55	43	14
2.75	46	16
2.78	46	16
3.15	49	18
3.16	49	18
3.17	49	18
3.18	49	18
3.65	52	20
3.68	52	20
※ 3.8-4.0	55	22
※ 4.1-4.2	55	22
※ 4.3-4.5	58	24
※ 4.6-4.7	58	24
※ 4.8-5.0	62	26
※ 5.05-5.3	62	26
※ 5.4-5.6	66	28

LD-155



長刃型 Long Flute



- ◎使用高鈷材質HSE, 具有耐高熱, 耐磨耗之特性。
- ◎使用於抗拉強度1000N/mm (HRC 32)之鋼材、不銹鋼、鑄鐵等加工。
- ◎Basic on HSE features heat and wear resistance.
- ◎Suitable for drilling various steels with tensile strength up to 1000 N/mm (HRC 32), Stainless Steel and Cast Iron, etc.

直徑 D mm	全長 L mm	溝長 l mm
1.80	46	22
1.82	46	22
2.30	53	27
2.40	57	30
2.55	57	30
2.75	61	33
2.78	61	33
3.15	65	36
3.16	65	36
3.17	65	36
3.18	65	36
3.65	70	39
3.68	70	39
※ 3.8-4.0	75	43
※ 4.1-4.2	75	43
※ 4.3-4.5	80	47
※ 4.6-4.7	80	47
※ 4.8-5.0	86	52
※ 5.05-5.3	86	52
※ 5.4-5.6	93	57

※：表示為訂製品

※：Means made to order
未於上述規格，請另詢※：None in stock, please
contact us.

◆適用於自動車床。

Suitable for use on automatic lathes.

◆寬滑的溝槽、高螺旋的導角，可使切削冷卻液充分供應至鑽刃，降低切削產生之高熱度，減少黏屑與附著刃的產生，防止塑性變形。

Wide chip space and high helix angle help coolant fluids reach to the cutting edge, reduce heat and built-up edge, and prevent deformation.

◆可廣泛適用於抗張強度達1000N/mm²等鋼材、不銹鋼、鑄鐵等加工。Suitable for steel which tensile strength approx. 1000N/mm², Stainless Steel and Cast Iron.

◆適用於直徑3倍以上的深孔加工。

Suitable for drilling depth up to 3 x D.

◆不建議使用在鎳鉻或類似的鋼材。

Not recommend to be used on Nickel-Chrome Steel and similar materials.