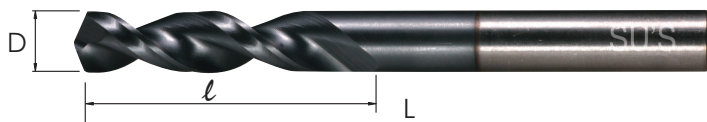


覆TiAlN高速短刃鑽頭

TiAlN High Speed Stub Drills

DS-106



- ◎使用高鈷材質HSE，具有耐高熱，耐磨耗之特性。
- ◎表面TiAlN膜層HV3000，適合高速度，高進給之切削，縮小加工時間。
- ◎特殊形狀之螺旋溝槽及“X”型削薄，推力小，排屑性好。
- ◎適用於一般鋼材、鑄鐵、合金鋼、不銹鋼、等被切削材。

- ◎Basic on HSE features heat and wear resistance.
- ◎Surface is coated with TiAlN HV 3000. The drills are ideal for high speed and high feed rate drilling to reduce machining time.
- ◎Special shapes of helical flutes combined with "X" thinning provide low thrust force and excellent chip removal.
- ◎Suitable for drilling General Steels, Cast Iron, Alloy Steel, Stainless Steel, etc.

直徑 D mm	全長 L mm	溝長 l mm
1.0	38	12
1.1	38	12
1.2	38	12
1.3	38	12
1.4	38	12
1.5	38	12
1.6	38	12
1.7	38	12
1.8	38	12
1.9	38	12
2.0	38	12
2.1	38	12
2.2	40	13
2.3	40	13
2.4	43	14
2.5	43	14
2.6	43	14
2.7	46	16
2.8	46	16
2.9	46	16
3.0	46	16
3.1	49	18
3.2	49	18
3.3	49	18
3.4	52	20
3.5	52	20
3.6	52	20
3.7	52	20
3.8	55	22
3.9	55	22
4.0	55	22

直徑 D mm	全長 L mm	溝長 l mm
4.1	55	22
4.2	55	22
4.3	58	24
4.4	58	24
4.5	58	24
4.6	58	24
4.7	58	24
4.8	62	26
4.9	62	26
5.0	62	26
5.1	62	26
5.2	62	26
5.3	62	26
5.4	66	28
5.5	66	28
5.6	66	28
5.7	66	28
5.8	66	28
5.9	66	28
6.0	66	28
6.1	70	31
6.2	70	31
6.3	70	31
6.4	70	31
6.5	70	31
6.6	70	31
6.7	70	31
6.8	74	34
6.9	74	34
7.0	74	34
7.1	74	34

直徑 D mm	全長 L mm	溝長 l mm
7.2	74	34
7.3	74	34
7.4	74	34
7.5	74	34
7.6	79	37
7.7	79	37
7.8	79	37
7.9	79	37
8.0	79	37
8.1	79	37
8.2	79	37
8.3	79	37
8.4	79	37
8.5	79	37
8.6	84	40
8.7	84	40
8.8	84	40
8.9	84	40
9.0	84	40
9.1	84	40
9.2	84	40
9.3	84	40
9.4	84	40
9.5	84	40
9.6	89	43
9.7	89	43
9.8	89	43
9.9	89	43
10.0	89	43
10.1	89	43
10.2	89	43

直徑 D mm	全長 L mm	溝長 l mm
10.3	89	43
10.4	89	43
10.5	89	43
10.6	89	43
10.7	95	47
10.8	95	47
10.9	95	47
11.0	95	47
11.1	95	47
11.2	95	47
11.3	95	47
11.4	95	47
11.5	95	47
11.6	95	47
11.7	95	47
11.8	95	47
11.9	95	47
12.0	102	51
12.1	102	51
12.2	102	51
12.3	102	51
12.4	102	51
12.5	102	51
12.6	102	51
12.7	102	51
12.8	102	51
12.9	102	51
13.0	102	51

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